



Product Quality and Disposition Department

Diphtheria, tetanus, pertussis (acellular, component),
hepatitis B (rDNA), poliomyelitis (inactivated) and Haemophilus
influenzae type b conjugate vaccine (adsorbed) lot n° S4312 (clinical batch) 227/229

FINAL PRODUCT
Lot number : S4312

Date of manufacture: 08.02.2010

CONTROLS :

Appearance

Method : Visual inspection
Date : 25.02.2010
Result : Conforms

pH

Method : Glass electrode
Date : 01.03.2010
Result : 7.29 - Conforms

Extractable Volume

Method : European Pharmacopoeia
Date : 01.03.2010
Result : Conforms

Aluminium content

Method : Complexometry
Date : 02.03.2010
Result : 0.62 mg/dose - Conforms

Bacterial and fungal sterility

Method	:	Membrane filtration
Media	:	Thioglycollate medium Soybean-Casein Digest medium
Temperature	:	30-35° C 20-25° C
Number of units tested	:	40
Inoculum per Steritest	:	10 ml 10 ml
Volume of medium per Steritest	:	100 ml 100 ml
Test on	:	17.02.2010
Test off	:	03.03.2010
Result	:	No microbial growth - Conforms

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Pyrogen test

Method : by intravenous injection 0.1 µg/ml/kg of the
 rabbit body weight
 Date : 11.03.2010
 Number of rabbits : 3

Weight of each rabbits (kg)	Initial temperature in °C (A)	Intravenous dose (ml)	Maximum temperature in °C (B)	Response (B) - (A)
2.5	39.17	0.5	39.30	0.13
2.3	38.81	0.5	38.94	0.13
2.4	38.92	0.5	39.02	0.10

The sum of the 3 individual maximum temperature rises : 0.36 °C
 Result : **Conforms**

Diphtheria, Tetanus, Pertussis (FHA and Pertussis toxoid), Poliomyelitis, Hepatitis B and Haemophilus Identity

Method : Luminex
 Date : 08.04.2010 and 09.04.2010
 Result : **Positive - Conforms**

Abnormal toxicity

Animals	:	Mice		Guinea pigs
Number of animals	:	5		2
Volume injected	:	0.5 ml		5 ml
Route of injection	:	Intraperitoneal		
Test on	:	03.03.10		
Test off	:	10.03.10		
Result	:	No death nor sickness sign - Conforms		

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MANUFACTURER'S CERTIFICATION

I herewith certify that **DIPHTHERIA, TETANUS, PERTUSSIS (ACELLULAR, COMPONENT), HEPATITIS B (RDNA), POLIOMYELITIS (INACTIVATED) AND HAEMOPHILUS INFLUENZAE TYPE B CONJUGATE VACCINE (ADSORBED)**, batch number **S4312**, was manufactured and tested according to cGMP and was submitted in the frame of the CTD submission via the Article 58 of regulation N°726/2004 in July 2011, procedure number : EMEA/H/W/002495.

This includes that, for any materials derived from ruminants (bovine, ovine, caprine) used in the manufacture and/or formulation of the batch of product specified above, all measures have been taken to demonstrate compliance with Directive 2001/83/EC and amending directives 2003/63/EC and 2004/27/EC .

GENERAL CONCLUSION : Conforms

Date : 07 December 2011

Name : A. PADI'EU - SEQUEIRA

RAD QA

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This document is intended for health authority biological release purposes only

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The vaccines division of sanofi-aventis



**DIPHTHERIA, TETANUS, PERTUSSIS (ACELLULAR,
COMPONENT), HEPATITIS B (RDNA), POLIOMYELITIS
(INACTIVATED) AND HAEMOPHILUS INFLUENZAE TYPE B
CONJUGATE VACCINE (ADSORBED)**

Lot number **S4313**

Clinical Batch


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**SUMMARY PROTOCOL FOR DIPHTHERIA, TETANUS, PERTUSSIS (ACELLULAR, COMPONENT),
 HEPATITIS B (RDNA), POLIOMYELITIS (INACTIVATED) AND HAEMOPHILUS INFLUENZAE TYPE
 B CONJUGATE VACCINE (ADSORBED)**

Name and address of manufacturer	Sanofi Pasteur S.A. 2 avenue Pont Pasteur 69007 Lyon
Sites of production	Sanofi Pasteur S.A. 1541, avenue Marcel Merieux 69280 Marcy l'Etoile Parc Industriel d'Incarville 27101 Val de Reuil Cedex

Clinical batch submitted according to the procedure number (Article 58)	: EMEA/H/W/002495
Lot number	: S4313
Date of manufacture of final lot	: 09.02.2010
Final bulk	: FDV01416
Volume of final bulk	: 240.8 Liters
Nature of final product	: suspension for injection
Type of container	: white glass (type I) vial
Number of doses per container	: 1 per vial
Number of containers	: 20 170
Target group	: immunizing agent
Volume of single dose	: 0.5 ml
Release date	: 22.07.2010
Starting of validity period	: 23.11.2009
Expiry date	: October 2012
Storage temperature	: + 5 °C ± 3°C

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Composition of single human dose * :

Purified diphtheria toxoid	: 30 Lf (≥ 20 IU *)
Purified tetanus toxoid	: 10 Lf (≥ 40 IU *)
<i>Bordetella pertussis</i> antigens	
Adsorbed purified pertussis toxoid	: 25 µg
Adsorbed purified filamentous haemagglutinin	: 25 µg
Inactivated poliomyelitis virus (produced on Vero cells)	
Type 1 (Mahoney)	: 40 DU §
Type 2 (MEF-1)	: 8 DU §
Type 3 (Saukett)	: 32 DU §
Hepatitis B surface antigen **	: 10 µg
Haemophilus influenzae type b polysaccharide (polyribosylribitol phosphate)	: 12 µg
Conjugated to Tetanus protein (PRP-T)	: 18-30 µg
Aluminium hydroxide, hydrated, for adsorption	: 0.6 mg Al ³⁺
Buffer solution :	
Disodium hydrogen phosphate	: 1.528 mg
Potassium dihydrogen phosphate	: 1.552 mg
Essential amino acids †	: 1.115 mg
Trometamol	: 0.1515 mg
Saccharose	: 10.625 mg
Water for injections	: up to 0.5 ml


* NaOH, acetic acid, or HCl can be used for pH adjustment. these components are only present in trace amount.


* As lower confidence limit (p = 0.95)

§ Or equivalent antigenic quantity determined by suitable immunochemical method

** Produced in yeast *Hansenula polymorpha* cells by recombinant DNA technology

† Essentials amino acids including L-phenylalanine


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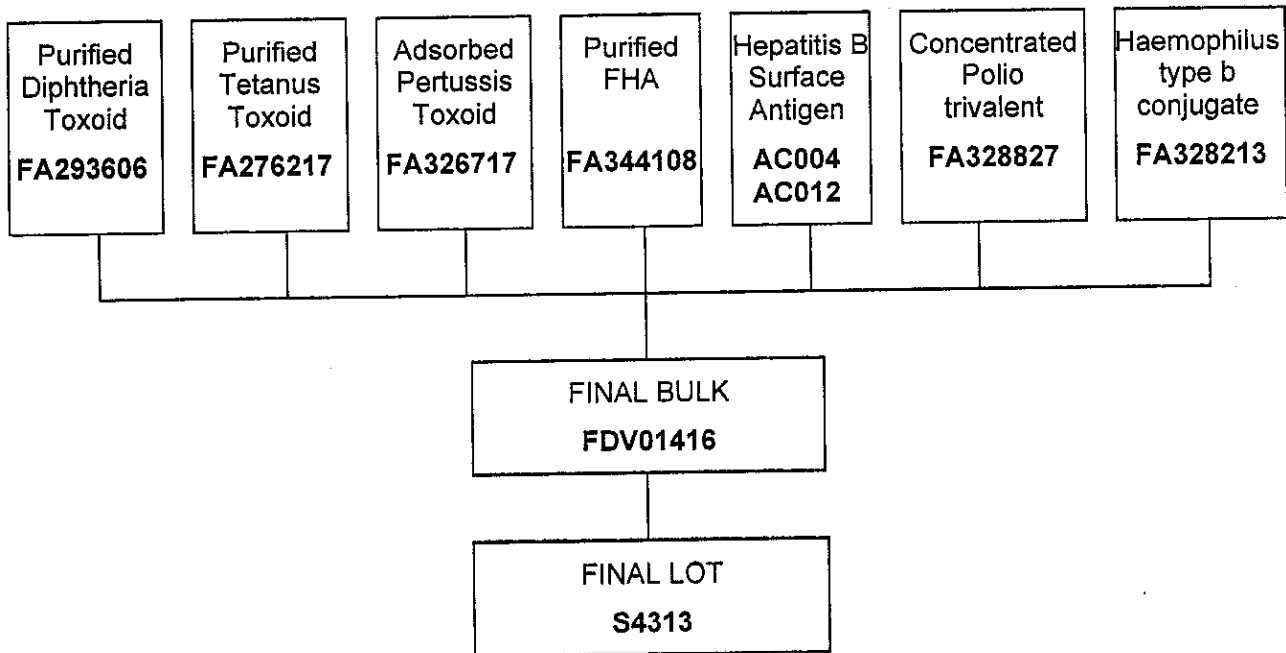
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PRODUCTION FLOW SHEET



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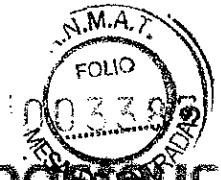
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PART 1
ACTIVE INGREDIENTS

- A - PURIFIED DIPHTHERIA TOXOID**
- B - PURIFIED TETANUS TOXOID**
- C - 2 COMPONENT ACELLULAR PERTUSSIS**
- D - HEPATITIS B**
- E - INACTIVATED POLIOMYELITIS TRIVALENT**
- F - HAEMOPHILUS type b CONJUGATE**


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- A - PURIFIED DIPHTHERIA TOXOID

	
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