

Product Quality and Disposition Department

Diphtheria, tetanus, pertussis (acellular, component),
 hepatitis B (rDNA), poliomyelitis (inactivated) and Haemophilus
 influenzae type b conjugate vaccine (adsorbed) lot n° S4312 (clinical batch)

202/229

CONCENTRATED TETANUS PROTEIN
 lot number : FA302562

Date of manufacture : 27.03.2008
 Storage temperature : + 5 °C ± 3°C
 Expiry date : 27 MARCH 2009
 Volume : 4.143 liters

TETANUS PROTEIN CONTROLS :

Protein nitrogen content (PN)

Method : Kjeldahl after trichloroacetic acid precipitation
 Date : 26.04.07
 Result : 0.112 mg/ml

Total nitrogen content (TN)

Method : Kjeldahl
 Date : 26.04.07
 Result : 0.127 mg/ml

PN/TN ratio : 0.88 - Conforms



OD280/OD260 ratio : 1.83 - Conforms

Flocculating titre

Method : Flocculation determined from in-house reference
 Date : 07.05.07
 Result : 270 Lf/ml

Antigenic purity

Result : 2411 Lf/mg of protein nitrogen - Conforms



 ROXANA MONTEMILONE CHRISTIAN DOMINGUEZ
 DIRECTORA TÉCNICA COORDENADOR
 SANOFI PASTEUR S.A. SANOFI PASTEUR S.A.



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Molecular size distribution

Method : size exclusion Chromatography
 Date : 22.05.07
 Result : 69.50 % of monomers – **Conforms**

Bacterial and fungal sterility

Method	:	Membrane filtration
Media	:	Thioglycollate medium Soybean Casein Digest medium
Temperatures	:	30-35° C 20-25° C
Volume tested	:	20 ml
Inoculum per Steritest	:	10 ml
Volume of medium per Steritest	:	100 ml
Test on	:	26.04.07
Test off	:	10.05.07
Result	:	No microbial growth - Conforms

CONCENTRATED TETANUS PROTEIN CONTROLS :

Protein nitrogen content

Method : Kjeldahl after trichloroacetic acid precipitation
 Date : 08.04.08
 Result : 4.95 mg/ml


OD280/OD260 ratio : 1.91 - **Conforms**

Phosphorus content

Method : Chen
 Date : 09.04.08
 Result : <0.04 µg/mg of protein - **Conforms**

Residual formaldehyde content

Method : Nash
 Date : 09.04.08
 Result : 0.70 µg/mg of protein - **Conforms**



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 DIRECTORA TÉCNICA GERENTE
 SANOFI PASTEUR S.A. SANOFI PASTEUR S.A.

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Flocculating titre

Method : Flocculation determined from in-house reference
 Date : 31.03.08
 Result : 12000 Lf/ml

Antigenic purity

Result : 2424 Lf/mg of protein nitrogen - **Conforms**

Molecular size distribution



Method : size exclusion Chromatography
 Date : 10.04.08
 Result : 68.00 % of monomers – **Conforms**

Bacterial and fungal sterility

Method	:	Membrane filtration	
Media	:	Thioglycollate medium	Soybean Casein Digest medium
Temperatures	:	30-35° C	20-25° C
Volume tested	:	20 ml	
Inoculum per Steritest	:	10 ml	10 ml
Volume of medium per Steritest	:	100 ml	100 ml
Test on	:	31.03.08	
Test off	:	14.04.08	
Result	:	No microbial growth - Conforms	

Specific toxicity test

Animals : Guinea-pigs
 Number of animals : 5
 Lf of toxoid injected per animal : 2000
 Route : Subcutaneous
 Test on : 03.04.08
 Test off : 24.04.08
 Result : **Conforms**



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 DIRECTORA TÉCNICA PROPERADO
 SANOFI PASTEUR S.A. SANOFI PASTEUR S.A.



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Irreversibility of tetanus toxoid

Method	:	WHO method	Technical report N° 800 and 814
Concentration of the toxoid solution	:	15 Lf/ml	15 Lf/ml
Incubation period	:		
Temperatures	:	5°C ± 3°C	37°C ± 1°C
Test on	:		31.03.08
Test off	:		12.05.08

Test in animals


Number of guinea pigs injected	:	5	5
Route	:		Subcutaneous
Volume injected	:	5 ml	5 ml
Date of inoculation	:		12.05.08
Date of end of observation	:		02.06.08
Result	:		Conforms


Pyrogens

Method : by intravenous injection of 2 µg/ml/kg of the rabbit body weight
 Date : 02.05.08
 Number of rabbits : 3

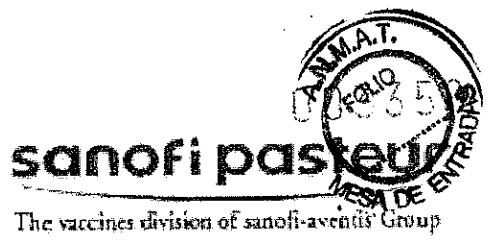
Weight of each rabbit (kg)	Initial temperature in °C (A)	Intravenous dose (ml)	Maximum temperature in °C (B)	Response (B) - (A)
2.6	38.89	2.60	38.92	0.03
2.4	39.04	2.40	39.05	0.01
2.8	38.84	2.80	39.00	0.17

The sum of the 3 individual maximum temperature rises : 0.21 °C
 Result : Conforms


 ROXANA MONTEMILONE
 DIRECTORA TÉCNICA
 SANOFI PASTEUR S.A.


 CHRISTIAN DOMÍNGUEZ
 SUPERVISOR
 SANOFI PASTEUR S.A.





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HAEMOPHILUS type b POLYSACCHARIDE

TESTS	SPECIFICATIONS
PHOSPHORUS CONTENT	7.5 – 9.4 %
RIBOSE CONTENT	≥ 35 %
PROTEIN CONTENT	≤ 1.0 %
NUCLEIC ACID CONTENT	≤ 1.0 %
BACTERIAL ENDOTOXINS	< 25 IU/μg of polysaccharide
MOLECULAR SIZE : polysaccharide eluted before K _d 0.30	> 50 %
HAEMOPHILUS B IDENTIFICATION	Positive
PYROGENS	Conforms

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 ROXANA MONTEMILONE
 DIRECTORA TÉCNICA
 SANOFI PASTEUR S.A.


 CHRISTIAN DOMÍNGUEZ
 ROBERADO
 SANOFI PASTEUR S.A.



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HAEMOPHILUS type b POLYSACCHARIDE

lot number : FA293593

Date of manufacture : 30.11.2007
 Storage temperature : ≤ -35°C
 Expiry date : 30 NOVEMBER 2010
 Quantity : 104.510 g

CONTROLS :

Phosphorus content

Method : Chen
 Date : 07.01.08
 Result : 8.39 % - Conforms

Ribose content


Method : Mejbaum
 Date : 27.12.07
 Result : 43.7 % - Conforms


Protein content

Method : Lowry
 Date : 04.01.08
 Result : <0.13 % - Conforms

Nucleic acid content

Method : Absorbance at 260 nm
 Date : 28.12.07
 Result : 0.15 % - Conforms


 ROXANA MONTEMILONE
 DIRECTORA TÉCNICA
 SANOFI PASTEUR S.A.


 CHRISTIAN DOMÍNGUEZ
 RECORDED
 SANOFI PASTEUR S.A.






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HAEMOPHILUS AH POLYSACCHARIDE DERIVATIVE

TESTS	SPECIFICATIONS
RESIDUAL CYANIDES CONTENT	≤ 5 µg/ml
POLYSACCHARIDE CONTENT (PHOSPHORUS CONTENT)	For calculation
PERCENTAGE OF POLYSACCHARIDE LINKED ADH	1.8 - 2.9 %
FREE ADH/TOTAL ADH RATIO	≤ 0.1
MOLECULAR SIZE : - Polysaccharide eluted before K _d 0.20 - K _d of polysaccharide	≤ 15 % 0.40 - 0.60
HAEMOPHILUS IDENTIFICATION	Positive


 ROXANA MONTEMILONE
 DIRECTORA TÉCNICA
 SANOFI PASTEUR S.A.


 CHRISTIAN DOMÍNGUEZ
 JEFE DE SECCIÓN
 SANOFI PASTEUR S.A.



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**HAEMOPHILUS AH
 POLYSACCHARIDE DERIVATIVE**

 lot number : FA318453

Date of manufacture : 01.08.08
 Storage temperature : ≤ -35°C
 Expiry date : 01 AUGUST 2010
 Volume : 2.166 liters

CONTROLS :

Residual cyanides content

Method : Gas Chromatography, cyanide or cyanate ions are transformed
 into cyanogen chloride by chlorination
 Date : 18.08.08
 Result : <0.004 µg/ml – Conforms



Polysaccharide content

Method : Calculated from the theoretical phosphorus
 content of PRP
 Date : 11.08.08
 Result : 11.1 mg/ml

Percentage of polysaccharide linked ADH (Adipic DiHydrazide acid)

Method : Colorimetry
 Date : 18.09.08
 Result : 2.45 % - Conforms

Free ADH/total ADH ratio : 0.025 - Conforms



 ROXANA MONTEMILONE DIRECTORA TÉCNICA SANOFI PASTEUR S.A.
 CHRISTIAN DOMINGUEZ GERENTE SANOFI PASTEUR S.A.





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The vaccines division of sanofi-aventis Group

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Molecular size

Method	: size exclusion Chromatography
Date	: 17.09.08
Result : - Percentage of polysaccharide eluted before K_d 0.20	: 1.76 % - Conforms
- K_d of polysaccharide	: 0.50 - Conforms

Haemophilus identification

Method	: Double diffusion in gel
Date	: 13.08.08
Result	: Positive - Conforms

	
ROXANA MONTEMILOME DIRECTORA TÉCNICA SANOFI PASTEUR S.A.	CHRISTIAN DOMINGUEZ COORDINADOR SANOFI PASTEUR S.A.

